



SPECIAL FINISHES

EFFECTIVE OCTOBER 1, 2009

As an accommodation to our customers, HBF Textiles can have special finishes and optional backing applied for an additional charge. Please allow a minimum of two (2) weeks for processing. For fabric shrinkage, allow an additional one (1) yard per colorway per roll shipped for any finishing process listed below. Special finishes may also have extended lead times. **HBF Textiles will not be responsible for orders received without the proper yardage allowance as outlined above.**

Process	Minimum Yards Required	Minimum Charge	Charge per Yard
Acrylic Backing	N/A	N/A	\$4.00 Net per yard less than 40 yards \$3.50 Net per yard 41+ yards
Stain Resistant Finish (Teflon)	5 yards	\$100	\$2.00 Net per yard 51+ yards
Acrylic and Stain Resistant Combination	5 yards	\$140	\$3.50 Net per yard 41+ yards
Nano-Tex®	5 yards	\$100	\$3.00 Net per yard 36+ yards
DuraBlock	10 yards	\$150	\$4.50 Net per yard 36+ yards
<i>Note: Only available on fabrics that already have Nano-Tex applied.</i>			
Nano-Tex/DuraBlock Combination	10 yards	\$150	\$7.00 Net per yard 21+ yards
Crypton®	50 yards	\$500	\$10 Net per yard 51+ yards

Please refer to on-line lists of HBF Textiles fabrics that have been pre-approved for certain specialty finishes.

The following optional finishes are also available. Please contact HBF Textiles Customer Service to determine if specific fabrics can accept these finishes. Orders specifying these finishes must contain minimum yards per fabric and meet certain requirements, as specified by the finisher. Special finishes may also have extended lead times. Customer Service may assist with quotations.

Process	Notes
Flame Treatment	Not all fabrics can be flame treated
REPEL+	A superior soil and stain repellent finish
REPEL+AM	REPEL+ finish with addition of anti-microbial protection
REPEL+AM/MB	REPEL+ finish with anti-microbial protection in addition to a back-coating with moisture barrier properties

HBF Textiles is not responsible for resultant change in the fabric's hand, color, dimensions, nor the fabric's satisfactory compliance to the specified codes.